

# **TECHNICAL DATA SHEET**

# SiCS - 13LP

Ready-to-Press Silicon Carbide Granules for liquid phase (LP-SiC) sintered ceramics.

### Typical Composition (approx. weight on dry basis)

Alumina (Al <sub>2</sub> O <sub>3</sub> )	5.50 %
Yttria (Y <sub>2</sub> O <sub>3</sub> )	3.50 %
Moisture Content	1 %
Binder Content (Total Organic)	6 %

## **Typical Physical Properties**

Granule Size	100 μm (average); 250 μm (maximum)	
Bulk Density	0.86 g/cm <sup>3</sup>	
Hall Flowmeter	45 Sec/25gr	
Green Density (axial pressure, incl. organics & moisture)		
125 MPa	1.87 g/cm <sup>3</sup>	
175 MPa	1.92 g/cm <sup>3</sup>	
225 MPa	1.95 g/cm³	

#### Typical Properties of Sintered Parts

Density	3.21 g/cm <sup>3</sup>
Microhardness HV 1000	24 GPa
Indentation Fracture Toughness (K <sub>IC</sub>	4.5 MPa/m
Linear Shrinkage	19 %
Bending Strength (4 Point)	470 MPa

# Description:

**GNP**Graystar's SiCS-13LP is a spray granulated powder doped with oxides, temporary binders, and pressing aids. It is ready to be pressed into a green body.

## Applications:

**GNP**Graystar's SiCS-13LP are Silicon Carbide ready-to-press granules for use in liquid phase (LP-SiC) sintered ceramics.

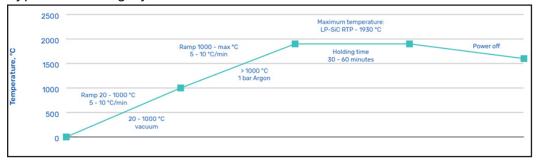
## Packaging:

15 kg plastic pails

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# **Typical Sintering Cycles**



Remarks: Properties given have been achieved on a test specimen that has been pressureless sintered without a powder bed. A recommended sintering cycle is shown above curve. It must be emphasized that the cycle is furnace and load dependent.

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